

## **GA-501**

### Gel Strong Base Anion Exchange Resin

### **Product Description & Applications**

G-ion GA-501 is a Type I, gel strong-base anion exchange resin based on arcylic-dvb copolymer, supplied in Chloride form. It is ideally suited for all demineralization applications, where the water temperatures do not exceed 40  $^{\circ}$ C (95  $^{\circ}$ F).

G-ion GA-501 is highly recommended for use in multiple and mixed bed demineralizers, wherever complete ion removal and organic fouling resistance is required.

G-ion GA-501 is also used for Organic Removal and Tannin & Color Removal.





## Typical Physical & Chemical Characteristics

Polymer Matrix Structure	Acrylic Crosslinked with DVB
Functional Group	R-N-(CH3)3+X
Ionic Form, as shipped	Chloride (Cl-)
Physical Form And Appearance	Clear Spherical Beads
Puerility	95% min.
Screen Size Range-U.S. Standard Screen	16-50 mesh, wet
Particle Size Range	0.315-1.25mm
Uniformity Coefficient	1.6 max.
Water Retention, Na+ form	43-48%
Swelling Na <sup>+</sup> $H^+ \rightarrow Ca^{2+} \rightarrow Na^+$	10% max. 5% max.
Shipping Weight, Na+ form	780-880 g/l (51 lbs/cu.ft, approx.)
Total Exchange Capacity, Na+ form	2.0 eq/l min.
pH Range	0-14





**ION EXCHANGE RESIN** 

# **GA-501**

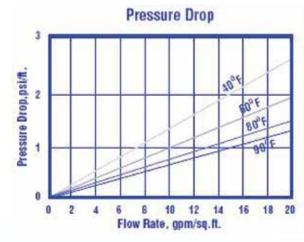
### Gel Strong Base Anion Exchange Resin

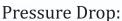


#### Suggested operating conditions

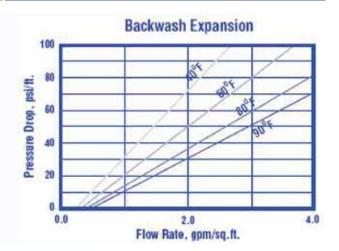
Maximum Temperatur	e Na+ form H+ form	120°C (248°F) max. 100°C (212°F) max.
Minimum Bed Depth		0.6 m (24 inches)
Backwash Rate		25-50% Bed Expansion
Hydro Flow F	n Cycle gen Cycle tate et Time	8-20% NaCl 10% HCl, 2-8% H2SO4 2 to 7 BV/h (0.25 to 0.90 gpm/cu.ft) At least 30 Minutes
Displacement Rinse Rate		Same as Regenerant Flow Rate
Displacement Rinse Volume		10 -15 gallons/cu.ft
Fast Rinse Rate		Same as Service Flow Rate
Fast Rinse Volume		35-60 gallons/cu.ft
Service Flow Rate		4-8 BV/h (1.0-5.0 gpm/cu.ft)

## Hydraulic properties





The graph above shows the expected pressure loss per foot of bed depth as a function of flow rate at various Temperatures.



#### Backwash:

After each cycle the resin bed should be backwashed at a rate that expands the bed 50 to 75 percent. That will remove any foreign matter and reclassify the bed. The graph above shows the expansion characteristics of Pure G-ion GA-501 in the sodium form.