

ION EXCHANGE RESIN

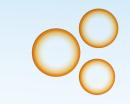
GC-003BK

Gel Strong Acid Cation Exchange Resin

Product Description & Applications

G-ion GC-003BK is a high capacity premium grade bead form, gel type, polystyrene sulphonate cation exchange resin and specially produced black color. It can be supplied in the sodium or hydrogen form. It is intended for use in all water softening, dealkalization, deionization and chemical processing applications, such as the following

- 1. G-ion GC-003BK in H form (GC-003BK), can be used in multiple and mixed bed demineralizers with strong base anion exchangers such as G-ion GC101, GC102 and GC103 in OH form.
- 2. G-ion GC-003BK is well suited for industrial, commercial or residential softening applications because of its high capacity and good physical stability.





Typical Physical & Chemical Characteristics

| Polymer Matrix Structure | Polystyrene crosslinked with 8% DVB |
|---|-------------------------------------|
| Functional Group | R-(SO3)-M+ |
| Ionic Form, as shipped | Na+ |
| Physical Form And Appearance | Clear Spherical Beads |
| Puerility | 95% min. |
| Screen Size Range-U.S. Standard Screen | 16-50 mesh, wet |
| Particle Size Range | 0.315-1.25mm |
| Uniformity Coefficient | 1.6 max. |
| Water Retention, Na+ form | 43-48% |
| Swelling Na ⁺ $H^+ \rightarrow Ca^{2+} \rightarrow Na^+$ | 10% max. 5% max. |
| Shipping Weight, Na+ form | 780-880 g/l (51 lbs/cu.ft, approx.) |
| Total Exchange Capacity, Na+ form | 2.0 eq/l min. |
| pH Range | 0-14 |
| | |





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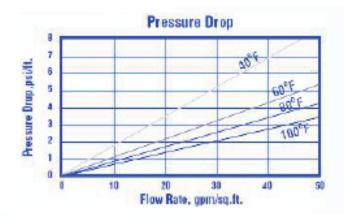
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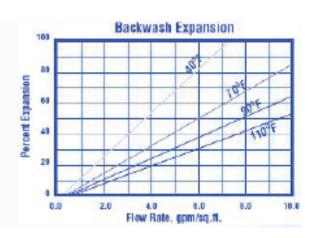


Suggested operating conditions

| Maximum Tem | perature Na+ form H+ form | 120°C (248°F) max. 100°C (212°F) max. |
|---------------------------|---|--|
| Minimum Bed Depth | | 0.6 m (24 inches) |
| Backwash Rate | | 25-50% Bed Expansion |
| Regeneration | Sodium Cycle Hydrogen Cycle Flow Rate Contact Time | 8-20% NaCl 10% HCl, 2-8% H2SO4 2 to 7 BV/h (0.25 to 0.90 gpm/cu.ft) At least 30 Minutes |
| Displacement Rinse Rate | | Same as Regenerant Flow Rate |
| Displacement Rinse Volume | | 10 -15 gallons/cu.ft |
| Fast Rinse Rate | | Same as Service Flow Rate |
| Fast Rinse Volume | | 35-60 gallons/cu.ft |
| Service Flow Rate | | 4-8 BV/h (1.0-5.0 gpm/cu.ft) |

Hydraulic properties





Pressure Drop:

The graph above shows the expected pressure loss per foot of bed depth as a function of flow rate at various Temperatures.

Backwash:

After each cycle the resin bed should be backwashed at a rate that expands the bed 50 to 75 percent. That will remove any foreign matter and reclassify the bed. The graph above shows the expansion characteristics of Pure G-ion GC-003BK in the sodium form.